

SERVICE BULLETIN SB600-2020-1

Revision: 0

Date: 28.08.2020

□ OPTIONAL/RECOMMENDED

☑ MANDATORY

A. SUBJECT:

Inspection of gap between the elevator root hinge assembly and the vertical stabilizer skin.

B. <u>AFFECTED:</u>

DY-697; DY-698D; DY-700D; DY-705D;

C. <u>REASON:</u>

In operation it was observed that the root hinge assembly may come into contact with the cut-out edge of the vertical stabilizer skin at maximum up deflection of elevator. This will result in local minor damage of the skin at the contact point.

D. <u>REQUIRED ACTION:</u>

Perform an inspection of the gap between elevator root hinge assembly and the vertical stabilizer skin as follows:

- 1. Set the elevator trim to full aft position (aircraft tail heavy) and fix the control stick at the rear stop (elevator deflection 30° up) with the help of an assistant or by other appropriate means.
- 2. Visually inspect the gap "X" between the elevator root hinge assembly and the upper cut-out edge of the vertical stabilizer skin (Fig. 1). The minimum gap "X" is 2 mm.

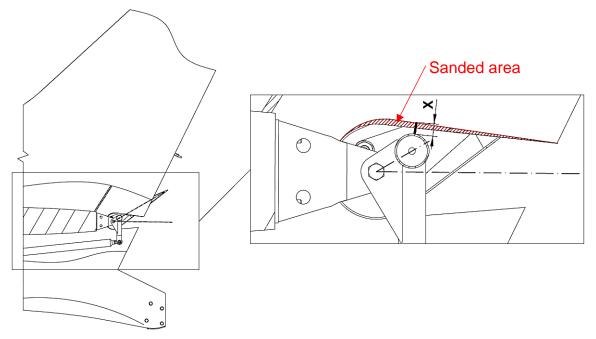


Fig. 1



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If a smaller gap is found, perform the following procedure:

3. Set the elevator trim to full forward position (aircraft nose heavy) and fix the control stick at the forward stop (elevator deflection 20° down) to gain access to the work area.

Note: The rudder does not have to be removed to complete this procedure.

- 4. Protect the elevator root hinge bearing by appropriate means to prevent debris from getting into the bearing.
- 5. Sand the edge of the vertical stabilizer skin using sandpaper (grit 120) until the prescribed gap "X" is ensured (Fig. 1).
- 6. Clean the sanded area and remove debris.
- 7. Remove the protection of the elevator root hinge bearing.
- 8. Release the control stick from the fixed position.
- 9. Record the compliance with this bulletin into aircraft documentation.

E. <u>COMPLIANCE:</u>

At the next periodic inspection.

F. WEIGHT AND BALANCE:

Weight change:N/AMoment change:N/A

G. NECESSARY MATERIAL AND WORK TIME:

Material:Sandpaper (grit 120)Work time:Work time max. 0.5 hour

H. DOCUMENTATION:

None.

I. ENCLOSURES:

None.

J. APPROVED BY:

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Technical Director Position, Name, Signature